## The Inventory Model

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Consider the inventory problem. Inventory is stocked so that a store does not fall below demand at any given time. Problem definition is as follows:

- Replenishment of stock takes place at the end of each time period labeled n = 0, 1, 2...
- Total average demand during any period n is the stationary random variable  $\epsilon_n$ . Hence,

$$Pr\epsilon_n = k = a_k \quad for \quad k = 0, 1, 2, \dots \tag{1}$$

where 
$$a_k \ge 0$$
 and  $\sum_{k=0}^{\infty} a_k = 1$  (2)

- A replenishment policy is established as (s, S) where S > s i.e., the stock is replenished at the end of each time period n iff it dips below s to the level S. The stock is checked at the ned of each time period.
- $X_n$  denotes the stock size at the end of each time period n just before the stock is replenished (or not).  $\{X_n\}$  is considered to be a stochastic process defined on the space  $(-\infty, S]$ .

Therefore the following relationships hold:

$$X_{n+1} = X_n - \epsilon_{n+1} \quad if \ s < X_n \le S \tag{3}$$

$$= S - \epsilon_{n+1} \quad \text{if } X_n \le s \tag{4}$$

If the successive demands  $\epsilon_1, \epsilon_2, ...$  are independent random variables then the stock values  $X_0, X_1, X_2...$  constitute a Markov chain whose transition probability matrix can be stated to be:

$$P_{i,j} = Pr\{X_{n+1} = j | X_n = i\}$$
(5)

$$= Pr\{\epsilon_{n+1} = i - j\} \qquad if \ s < i \le S$$
 (6)

$$= Pr\{\epsilon_{n+1} = S - j\} \qquad if \ i \le s \tag{7}$$

Using the above formulation, consider a spare parts inventory model in which either 0, 1 or 2 spare parts are demanded in a period with  $Pr\{\epsilon_n=0\}=0.5, Pr\{\epsilon_n=1\}=0.4, Pr\{\epsilon_n=2\}=0.1.$