

## Materials

- Standard shapes
§ W sections, C channels, Structural T, Angles, Pipes, Tubes, Rods and Plates
- Fabricated members, Built-up sections
§ Adding plates to beam flanges,
$\S$ Stiffeners to beam webs
§ Built up girder plates: Weld together steel plates


## Players

- Supplier provides steel based on
§ Takes total linear footage of steel, wt/ft, shape and grade of steel: Base price of steel
- Steel Fabrication (Sub/supplier)
§ Prepare shop drawings ( $5-10 \%$ of base price)
§ Fabricate steel ( $50-100 \%$ of base price)
§ Shop painting ( $8-12 \%$ of base price)
§ Field painting (Table 11.3: sqft/ton)
§ Shipping costs
- General Contractor (Usually sub-contracts the whole process)
§ Erection on site (Specialized equipment, expertise, safety issues


## Division 9: Finishes

- Involves plaster, gypsum board, flooring systems, painting and wall coverings


## Painting

- Estimate depends on:
§ Area, type of surface material, painting method used
- Eg: 2x paint required for brick masonry compared to interior dry walls



