

## Materials

- Brick
§ Building, Facing, Glazed, Fire, Pavers
- Stone
- Concrete Masonry Units
- Bonded by Mortar and Metal Ties
- Grout and Reinforcement


## Bricks (Clay Masonry Units)

- Modular (see Table 15.2)
§ Veneer walls: Non-Load bearing
- Non-Modular ( 8 " x $2.25^{\prime \prime} \times 3.75^{\prime \prime}$ )
§ Solid Non-Modular: Structural load bearing wall
- Different pattern bonds (Fig 15.1)
- Cost based on 1000 units: M
- Measured: D" x H" x L"
§ Engineer: $4 \times 3-1 / 5 \times 8$


## Mortar and Grout

- Masonry Mortar:
§ Used as a sealant, To bed masonry units
§ Architectural appearance, Allows size variations
§ Types: M(2500psi), S(1800psi), N(750psi), O(350psi) [ASTM C270]
Made of: Sand, Cements, Hydrated Lime (Table 15.1)
- Grout:
§ Bond masonry to reinforcing steel
§ Strengths $>$ 2500psi [ASTM C476]


## Estimating Bricks

- Estimating number of bricks:
§\# of Units $=[(\mathrm{w})(\mathrm{A}-\mathrm{O}) 144] /[(\mathrm{L}+\mathrm{t})(\mathrm{H}+\mathrm{t})]$
$\S \mathrm{W}$ : wastage $\sim 5 \% \mid \mathrm{A}, \mathrm{O}$ : Wall and opening areas in SF
L: length of masonry unit
§ H : height of masonry unit
§ t: mortar thickness
§ Non-Modular: table 15.4 (\# /100 SF)


## Estimating Mortar

- Estimating mortar for bricks: (Table 15.3) (CY/1000 bricks)
§ Vol.(CY)/1000 bricks:
$[(L+H+t) \times t \times D][46.656]$
§ D : Depth of brick
§ Waste:25\%
§ Non-Modular: Table 15.5 (CY/1000 Standard Size)
- Estimating constituents of Mortar (Table 15.1)


